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5112732

RBEM671V2000101-1
Job Sheet 182790-A



Part No: RBEM671V2000101-1

Job Qty: 1 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/12/18

Job Tracking No:

Due Date: 9/5/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBEM671V2000101 Rev. 1 IPP Rev. A 18.06.22 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	QC	1 pcs	9/5/18	9/5/18	0.00	0.00	QC8-6		
140	Brake NC	1 pcs	9/5/18	9/5/18	0.00	0.10	Brake NC 1		DB DAS 38
150	QC	1 pcs	9/5/18	9/5/18	0.00	0.00	QC5		9-89
151	Powdercoat	1 pcs	9/5/18	9/5/18	0.00	0.10	Powdercoat13		BK 18-10-16
152	QC	1 pcs	9/5/18	9/5/18	0.00	0.00	QC3		
160	Packaging	1 pcs	9/5/18	9/5/18	0.00	0.00	Packaging3		DAS 21
170	QC21-SA	1 Ea	9/5/18	9/5/18	0.00	0.00	QC21		OCT 16 2018

Part Op 140 - Form as per DWG.

Descriptions: 151 - START TIME: 1:20 M 138677 OVEN TEMPERATURE: 320° FINISH TIME: 1:50.

152 - Ink stamp S/N as per DWG.

Job BOM



Container No: S108371

Part: RBEM671V2000101-1

Job No: 182790-A

Serial No/Batch: S108371

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 10/12/18

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und.

Plex 10/12/18 9:23 AM dart.lacelle.linda

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gpt

RBEM671V2000101-1
Job Sheet 182790



Part No: RBEM671V2000101-1

Job Qty: 6 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM671V2000101 Rev. 1 IPP Rev. A 18.06.22 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea		9/5/18	0.00	0.00	Start Up Waterjet2		<i>ac 18/09/18</i>
110	Waterjet	6 pcs		9/5/18	0.00	0.60	Waterjet 2 OMAX		<i>ac 18/09/18</i>
120	QC	6 pcs		9/5/18	0.00	0.00	QC2 Waterjet-2		<i>ac 18/09/18</i>
130	QC	6 pcs		9/5/18	0.00	0.00	QC8-6		<i>SEP 06 2018</i>
140	Brake NC	6 pcs		9/5/18	0.00	0.60	Brake NC 1		<i>68</i>
150	QC	6 pcs		9/5/18	0.00	0.00	QC5		<i>9-8</i>
151	Powdercoat	6 pcs		9/5/18	0.00	0.60	Powdercoat13		
152	QC	6 pcs		9/5/18	0.00	0.00	QC3		
160	Packaging	6 pcs		9/5/18	0.00	0.00	Packaging3		
170	QC21-SA	6 Ea		9/5/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: */* Prog Rev: */* (EUROCOPTER folder) 2-Deburr if necessary

140 - Form as per DWG.

151 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____

152 - Ink stamp S/N as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.125	5052-H32 .125 Sheet	7.5000 sf (1.25 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M5052H32S.125	8	32	0

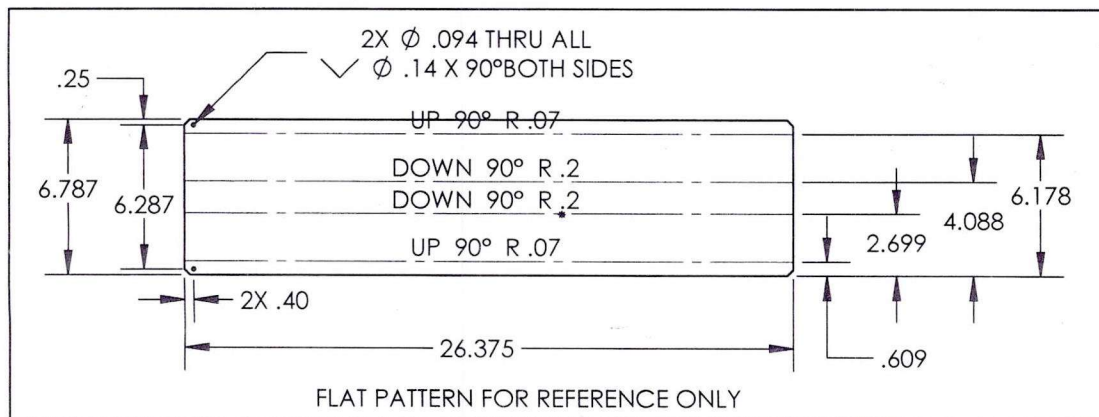
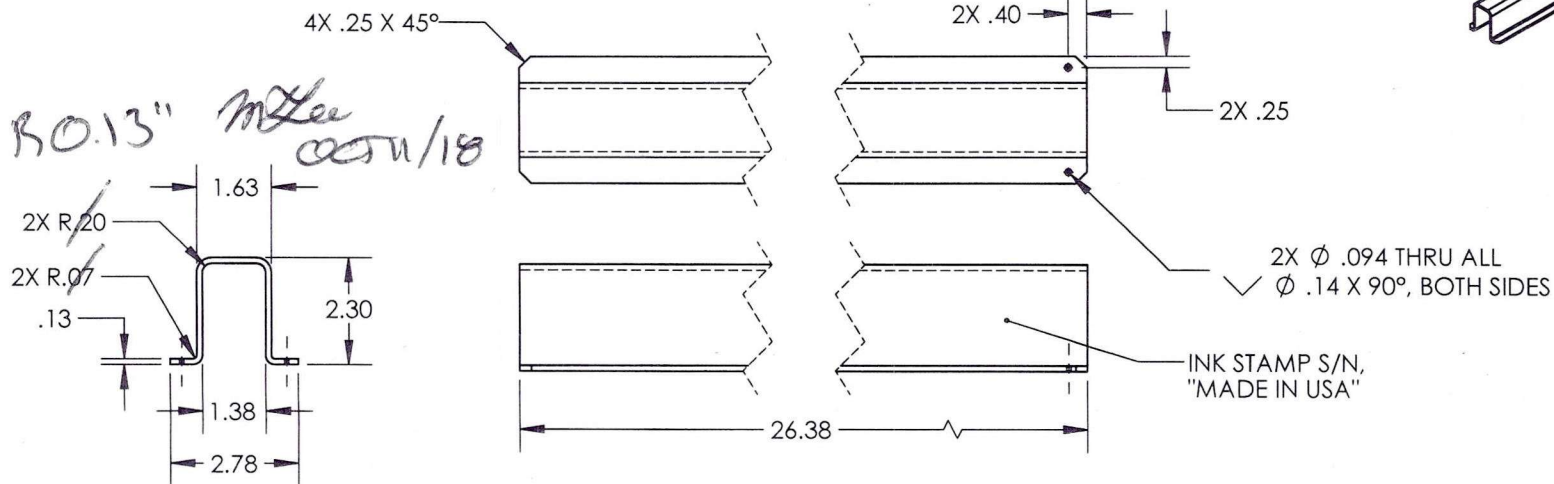
Part Specifications

Specifications could not be found.

Plex 8/31/18 3:57 PM dart.logan.david

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



(-1)
COVER

DART AEROSPACE	
TITLE FLIGHT CONTROL ROD PROTECTION COVER	
DWG NO. RBEM671V2000101-1	REV 1
MAT'L 5052	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH POWDER COAT YELLOW	.XX ± .03 ANGLES ± 1°
SPEC FED #13538	.X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:4	DATE 6/7/2016
SHEET 2 OF 4	

